

Date: Tuesday, 10/30/2007 2:48:32 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 3/4" FOAM SEAL	
Job Number : 35433		
Estimate Number : 10139		
P.O. Number : <u>N/A</u>	Part Number : D2464	
This Issue : 10/30/2007 S.O. No. : <u>N/A</u>	Drawing Number : D2464 REV B	
Prsht Rev. : <u>NC</u>	Project Number : N/A	
First Issue : <u>NA</u> Type : PURCHASED PARTS	Drawing Revision : B	
Previous Run : 30681	Material : <u>N/A</u>	
Written By : _____	Due Date : 11/6/2007	Qty: <u>200</u> Um: Each
Checked & Approved By : <u>AS 10/31</u>		
Comment : Est: A 00.06.05 New Issue EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 4947 Purchase part as per Dwg D2464

Possible Supplier: Accurate Rubber

Material release note required

C 10/7/10/31400 ST

2.0	451500008	SEAL
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Comment: Qty.: 1.0000 f(s)/Unit Total : 200.0000 f(s)
 3/4 " FOAM SEAL

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

7-11-13400 ST

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

AS 10/11/13400 ST

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: IT 404AS 10/11/19400

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: D Date: 09/11/20
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 10/30/2007 2:48:32 PM

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 3/4" FOAM SEAL

Job Number: 35433

Part Number: D2464

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(400)

Comment: FINAL INSPECTION/W/O RELEASE

12/07/11/20

Job Completion



u 8.11.20

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

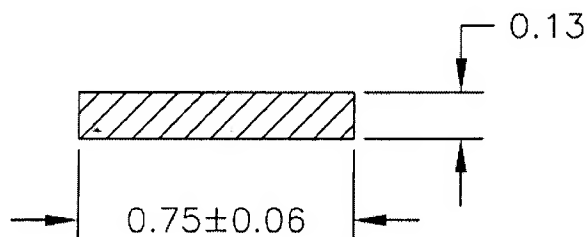
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2464	REV. B SHEET 1 OF 1
DATE 05.01.07		TITLE NEOPRENE SEAL	SCALE NTS
A	98.09.11	NEW ISSUE	
B	05.01.07	REMOVE 'REF'; ADD SPEC	

SPECIFICATION CONTROL DRAWING



D2464-XXXX BLACK CLOSED CELL NEOPRENE SEAL WITH ADHESIVE BASE
|
PER ASTM D-1056-98 CLASS 2C1 TYPE IV1
LENGTH

EG: 87.5" LONG: D2464-0875
10" LONG: D2464-0100

RELEASED
05.02.02 [Signature]

POSSIBLE SUPPLIERS:
ACCURATE RUBBER, P/N 451500008

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 35433

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Tel : (604) 274-9955
Fax : (604) 274-1013

CERTIFICATE OF COMPLIANCE

Date : 11/06/2007

Customer : Dart Aerospace LTD

Customer P.O. # : PO00004947

ACR W.O. # : 126843

Item # : 451500008

Item Description: 1/8" x 3/4" x 50' C/W PSA CC NEO

ACR Compound : SCE- 41

Date Shipped: 11/06/2007

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Group quality standards.

Mohsen Ahmadi

(ACR GROUP INC. REPRESENTATIVE)